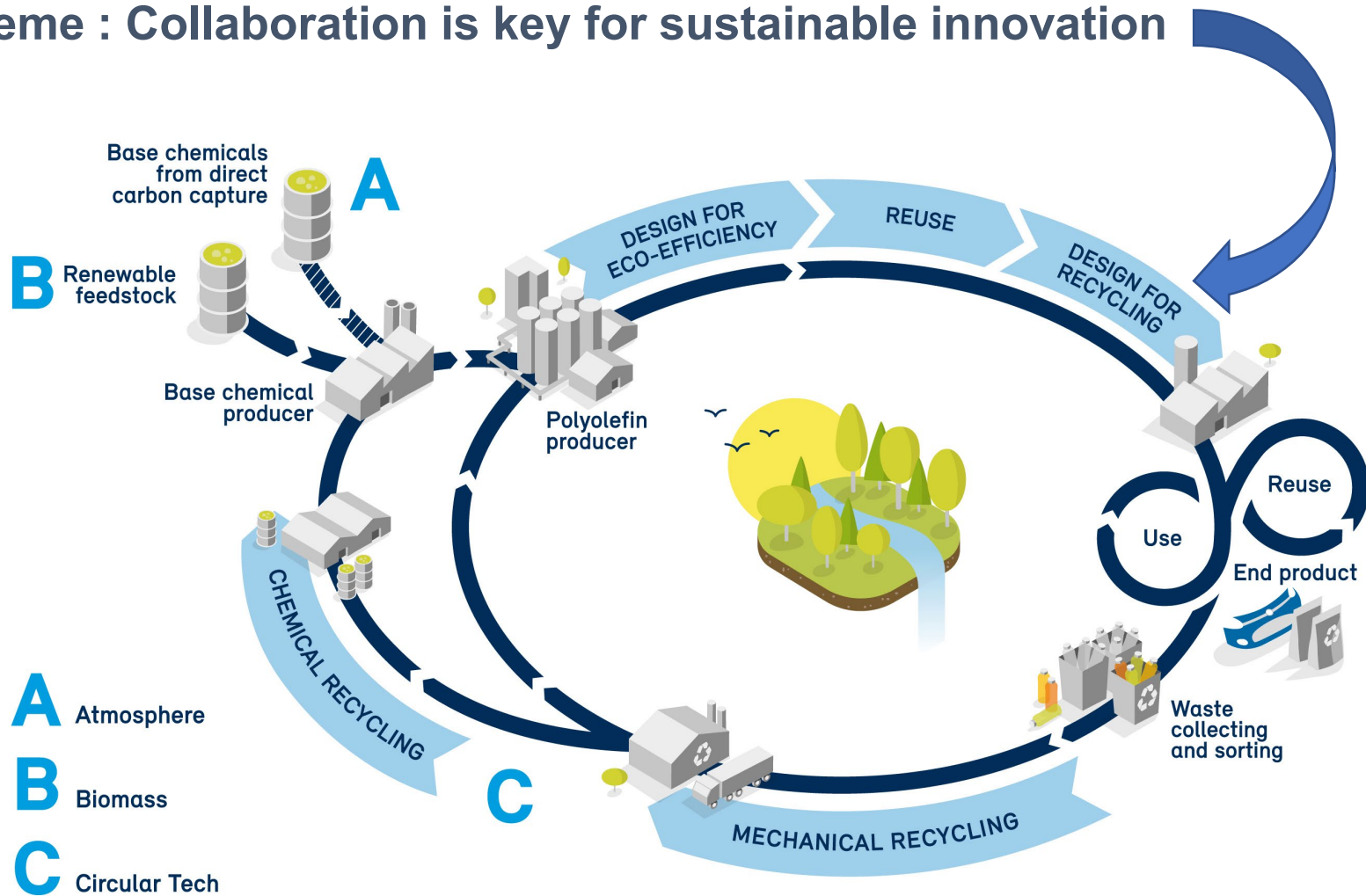


Building a Circular Economy requires a holistic approach : the circular cascade model

Theme : Collaboration is key for sustainable innovation



TRUCE CONSORTIUM – 2021-2023

Collaboration is key for sustainable innovation



Clusters for Growth

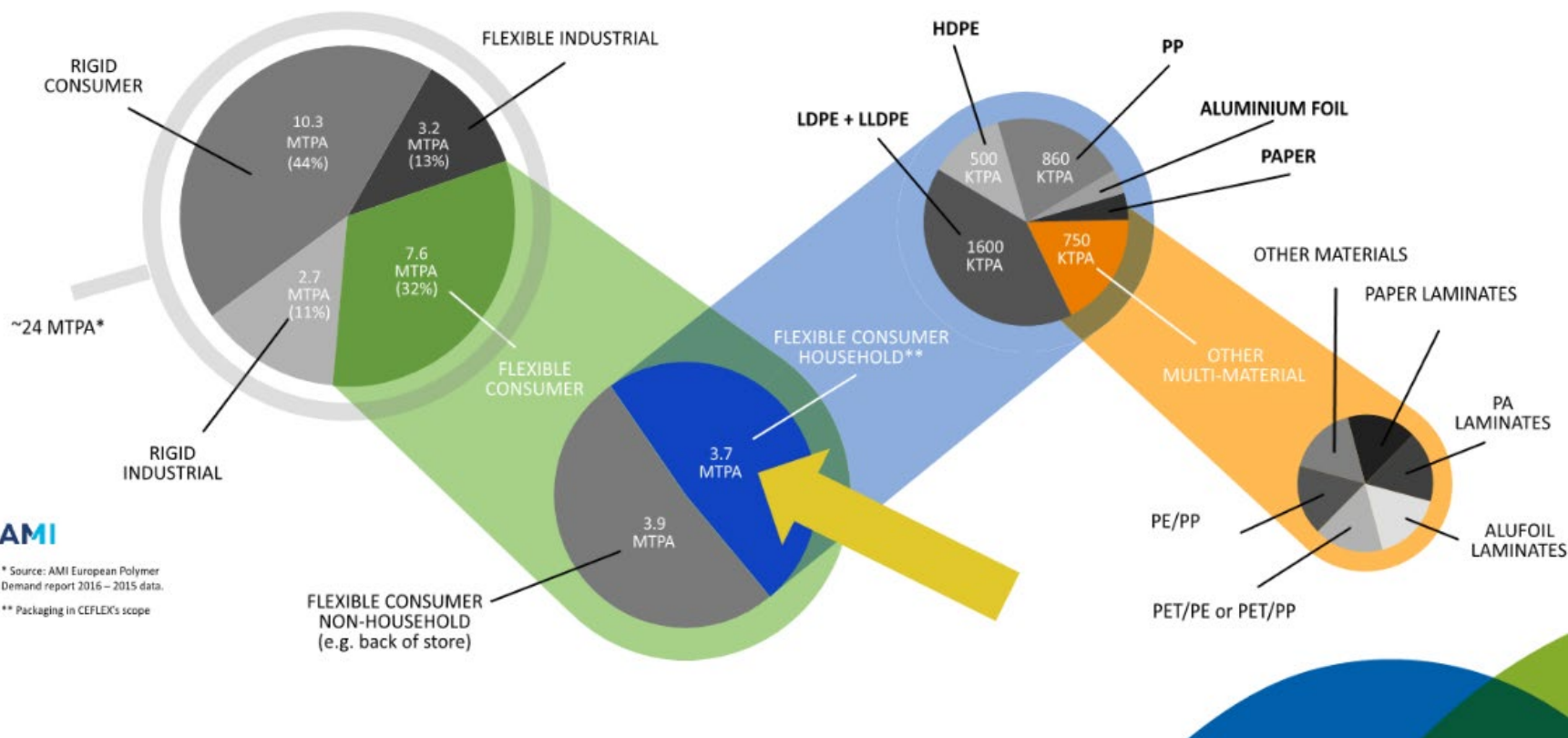


Clusters for Growth

THE CHALLENGE : ADVANCED DESIGN FOR RECYCLING



Quantities of plastic packaging in the EU (2015 data)



AMI

* Source: AMI European Polymer Demand report 2016 – 2015 data.

** Packaging in CEFLEX's scope

WP1: Design of innovative building blocks for targeted applications



Building blocks

WP3: Testing the recyclability

Recycling of flexible packaging



Lab-scale

WP2: Developing smart & new combinations of building blocks

Packaging design



Pilot-scale

Packaging applications



Packaging production

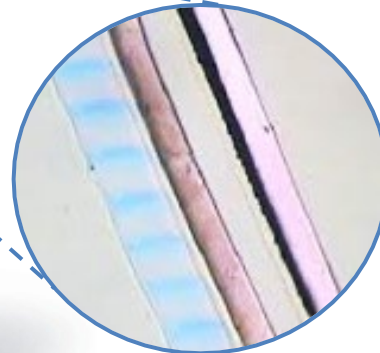
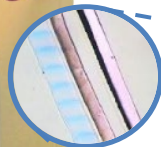


WP4: Testing new multilayer structures in an industrial relevant environment

From Multi-material PE/PET to Mono-material PE Packaging



- Outer layer : stiffness, gloss
- Reverse printed : appeal, branding
- Barrier layer : shelf life
- Adhesives : bonding
- Core layer : impact strength
- Sealing layer : integrity



TECHNOLOGICAL CHALLENGES

- FUNCTIONAL (PERFORMANCE OF PACKAGING DURING LIFETIME)
- RECYCLABILITY
- OPERATIONAL (RUN ON EXISTING FILLING LINES)
- VISUAL



OTHER CHALLENGES

- COVID
 - 9 MONTH DELAY
 - 1 PHYSICAL MEETING IN 2.5 YEARS
- COMPANY CHANGES
- UPSCALING TO PILOT (SEMI INDUSTRIAL)
- CONTRACTS (A SIX PARTY MARRIAGE !)

UGHENT AS KNOWLEDGE PARTNER

CENTRE FOR POLYMER AND MATERIAL TECHNOLOGIES (CPMT)
DEPARTMENT GREEN CHEMISTRY AND TECHNOLOGY



- SOTA
- DEINKING
- DEVELOPING FAST PROTOCOL FOR TESTING RECYCLABILITY
- LCA ANALYSIS

RESULTS



- THE PRIMARY GOAL OF THE TRUCE PROJECT WAS TO DEVELOP NEW BUILDING BLOCKS FOR FUNCTIONAL, FLEXIBLE PACKAGING SOLUTIONS, WHICH CAN BE COMBINED INTO FULLY RECYCLABLE MONO-POLYETHYLENE (PE) STRUCTURES (> 95% PE), AND THIS WAS ACHIEVED !
- PROCESSABILITY ON INDUSTRIAL PACKAGING LINES PROVEN : WORKABLE SOLUTION FOUND, FURTHER OPTIMIZATION OPPORTUNITIES EXIST.
- LCA : THE USE OF PE STRUCTURES TO SUBSTITUTE OTHER CLASSIC FUNCTIONAL BUILDING BLOCKS SUCH AS POLYAMIDE (PA) AND POLYETHYLENE TEREPHTHALATE (PET) ALREADY RESULTS IN APPROXIMATELY 25% REDUCTION OF CO₂EQ.
- MOREOVER, THIS REDESIGN OFFERS ADDITIONAL BENEFIT REGARDING END-OF-LIFE AS MECHANICAL RECYCLING OF MONO-PE FILMS IS MORE ENVIRONMENTALLY SUSTAINABLE THAN INCINERATION WITH ENERGY RECOVERY FOR CONVENTIONAL FILMS.